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571 Mercruiser Engine Owners Manual

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Mercruiser Engine & Stern Drive by Engine Model

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†NOTE: This engine had an aluminum block with cast in iron cylinder sleeves and was created by MerCruiser and cast like Mercury outboard engines. The cast iron cylinder head was from Ford's 460ci V8. The engine suffered from frequent head gasket failures primarily due to the lower head bolt tightening torque allowed by the threads in the aluminum block.

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